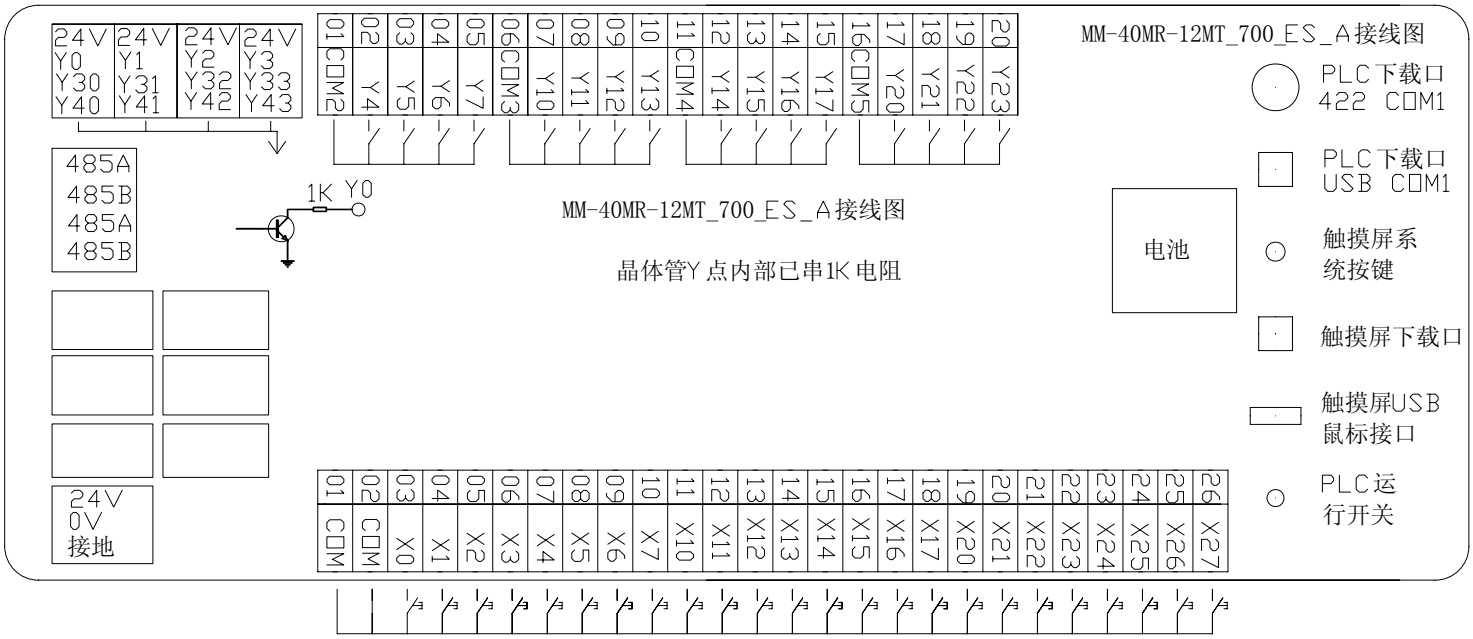
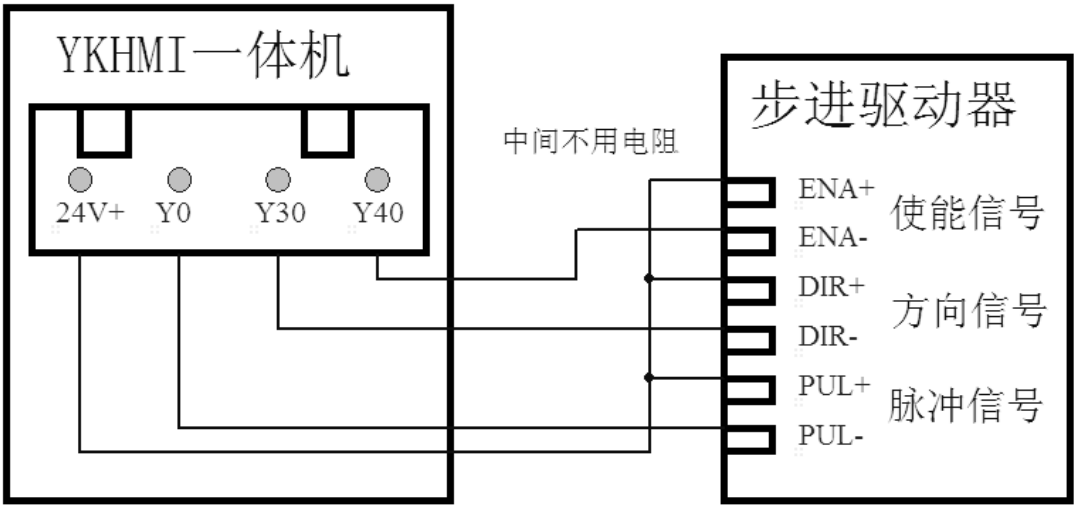

MM-40MR-12MT_700_ES_A接线图
24V Y0 Y30 Y40
24V Y1 Y31 Y41
24V Y2 Y32 Y42
24V Y3 Y33 Y43
01 COM2
02 Y4
03 Y5
04 Y6
05 Y7
06 COM3
07 Y10
08 Y11
09 Y12
10 Y13
11 COM4
12 Y14
13 Y15
14 Y16
15 Y17
16 COM5
17 Y20
18 Y21
19 Y22
20 Y23
485A
485B
485A
485B
1K Y0
MM-40MR-12MT_700_ES_A接线图
晶体管Y点内部已串1K电阻
电池
PLC下载口 422 COM1
PLC下载口 USB COM1
触摸屏系统按键
触摸屏下载口
触摸屏USB鼠标接口
PLC运行开关
24V
0V
接地
01 COM
02 COM
03 X0
04 X1
05 X2
06 X3
07 X4
08 X5
09 X6
10 X7
11 X10
12 X11
13 X12
14 X13
15 X14
16 X15
17 X16
18 X17
19 X20
20 X21
21 X22
22 X23
23 X24
24 X25
25 X26
26 X27


YKHMI一体机
24V+
Y0
Y30
Y40
中间不用电阻
步进驱动器
ENA+
ENA-
使能信号
DIR+
DIR-
方向信号
PUL+
PUL-
脉冲信号